



**NOTES:**

1. ALL WELDED JOINTS SHALL BE DOUBLEPASS WELDED ON THE OUTSIDE OF THE PIPE UNLESS OTHERWISE CALLED FOR ON THE PLANS OR AS NOTED ABOVE.
2. PIPING WELDS MUST BE OUTSIDE WELDS. LBWD ACCEPTANCE REQUIRED FOR INSIDE WELDS FOR PIPES 30" AND OVER.
3. ALL WELD ROD TO BE 6010, 6012 OR APPROVED EQUAL.

**WELDED JOINT DETAIL**

**WDS - 207**



**Long Beach Water**  
Exceptional Water • Exceptional Service

RECOMMENDED

*Robert Johnson*

DIRECTOR OF ENGINEERING

APPROVED

*Debra Paul*

DEPUTY GENERAL MANAGER / CHIEF ENGINEER

DATE: 02-2020

SCALE: N.T.S.

SHEET 1 OF 1